



**CHANCE RIDES MANUFACTURING, INC.**  
**4200 Walker**  
**Wichita, KS 67277-2328**  
**U.S.A.**  
Phone: 1-316-942-7411 • FAX: 1-316-942-2012  
**Website: [www.rides.com](http://www.rides.com)**  
**E-mail: [rides@rides.com](mailto:rides@rides.com)**

Bulletin No:	B102CRM144-0
Release Date:	December 5, 2005
Effective Date:	December 5, 2005
Supersedes:	N/A
Completion Date:	March 5, 2006
Page:	1 of 2

# SERVICE BULLETIN

Ride Manufacturer: CHANCERIDES MANUFACTURING, INC.

Affected Production Dates: All

Ride Name: C.P. HUNTINGTON

Affected Serial Nos.: All Units With  
Fiberglass Smoke Stack

Model No.: 102

Abstract of Issue:

Smoke Stack Heat Protection

Reason For Release:

The fiberglass smoke stack used on the above noted C.P. HUNTINGTON locomotives can be affected by the exhaust heat, particularly if debris is allowed to collect around the exhaust pipe. Possible damage and fire can result. The fiberglass smokestack can be identified by checking with a magnet on the conical area of the smoke stack.

Extra attention is necessary to keep debris out of the smokestack on these units. Additionally, a kit has been developed to reduce heat build-up and prevent some debris from entering the smoke stack.

Action to be Taken:

Owner/operators of the above noted C.P. HUNTINGTON trains are required to inspect the area inside the smoke stack for build-up of debris. The interval for this inspection will vary according to the environment in which the train is operated, but must be performed at least once a month.

Owners are also required to install the Heat Protection Kit on their locomotive smoke stacks within 90 days of the release date of this bulletin. The kit will be provided at reduced price if ordered during this timeframe. Order the Heat Protection Kit, part number K102CRM144-0, which includes all parts necessary for one locomotive. An overview of the components is shown on the following page of this notifications.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. Use only those components authorized, specified or provided by Chance Rides Manufacturing, Inc. All applicable OSHA safety standards and safe industry practices must be observed.

Observe all safety information contained in the manufacturer's manuals. Make available this bulletin and all related technical information to personnel using the equipment.

Chance Rides Manufacturing, Inc. issues notifications for the benefit of owners of amusement rides manufactured by Chance Rides Manufacturing, Inc. As a service to the industry, and in the interest of employee and public safety, Chance Rides Manufacturing, Inc. also issues notifications for the benefit of owners of amusement ride equipment for which the manufacturer no longer exists, such as the Allan Herschell Company, Chance Manufacturing Co., Inc., Chance Rides, Inc., etc. In doing so, Chance Rides Manufacturing, Inc. does not assume liability for losses associated with amusement ride equipment built by manufacturers other than Chance Rides Manufacturing, Inc.



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Detail of Issue (continued):

*Grill clamps to muffler outlet pipe below the rain cap to help prevent debris from entering smoke stack*

*Existing muffler and rain cap*

*Double wall pipe replaces existing pipe to reduce heat transfer to body of smoke stack*

