Issuing Entity:
Larson International Inc.
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Bulletin No.: L16-006
Release Date: 10/31/16
Effective Date: Immediately
Supersedes: N/A
Completion Date: 3/1/17
Pages: 2

SERVICE BULLETIN

Ride Manufacturer: Larson International Inc. **Affected Production Dates: All**
Ride Name: Giant Loop **Affected Serial Nos.: All units**

Abstract Of Issue:

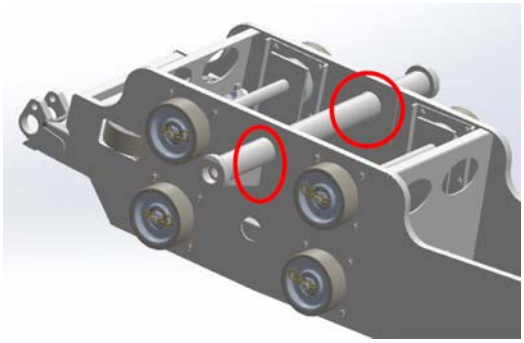
The train undercarriage weldments may exhibit indications on or around the mounting cross tubes for the vehicle body attachment. Additional inspections and installation of gussets are outlined in this document.

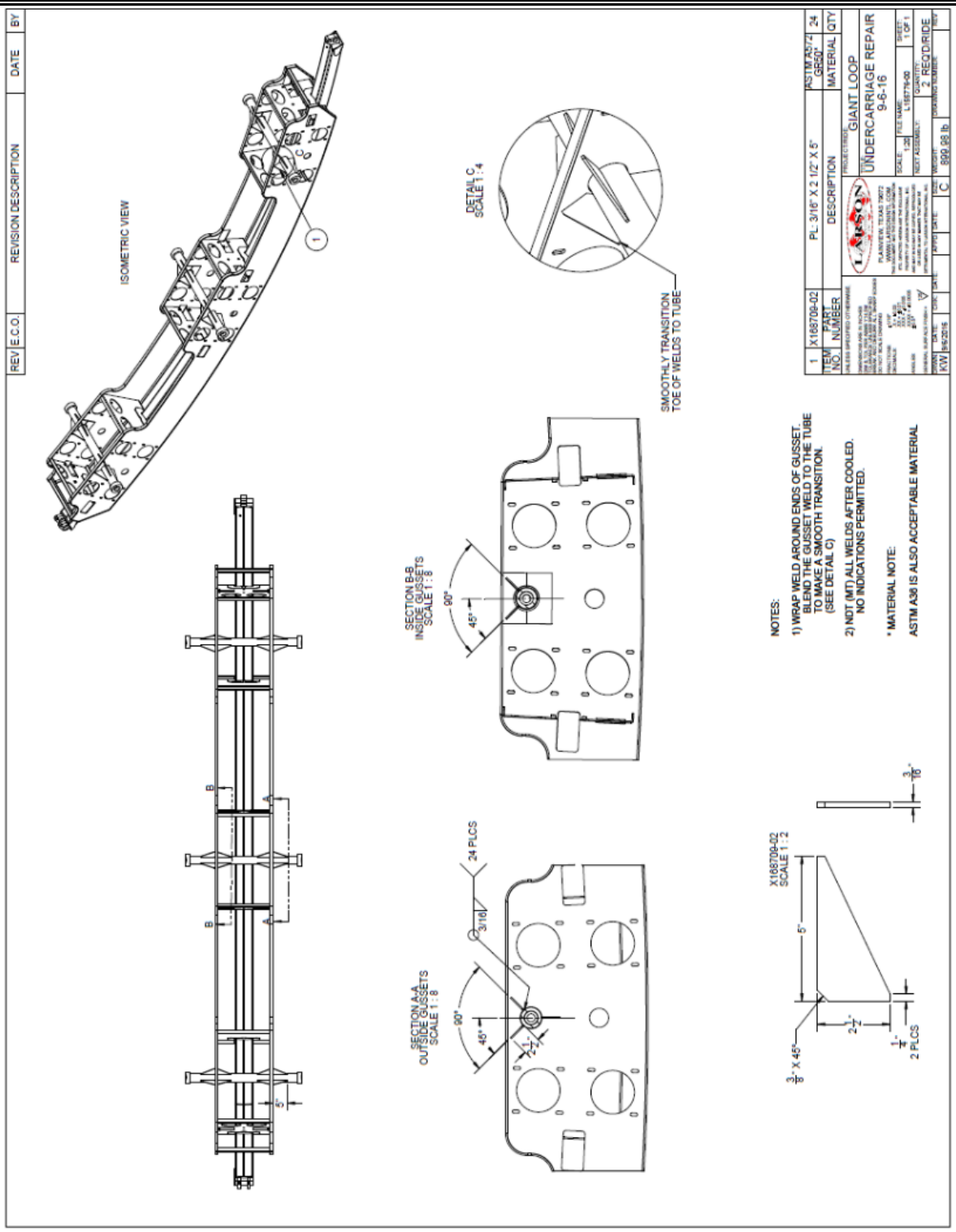
Reason for Release:

Indications have been found on the undercarriage weldment mounting cross tubes and the adjacent area during routine inspections.

Action To Be Taken:

1. Update maintenance procedures to include the following ongoing inspections:
    a. Monthly Inspection – visual inspection of undercarriage cross tubes and adjacent area (as shown below).
    b. Annual Inspection (or 2,000 operating hours) – NDT MT of undercarriage cross tubes and adjacent area (as shown below).
2. Install gussets as shown on drawing "Undercarriage Repair 9-6-16". NDT MT prior to gusset installation. Contact manufacturer for weld procedures.



Larson International Inc. issues notifications for the benefit of owners of amusement rides manufactured by Larson International, Inc. As a service to the industry, and in the interest of employee and public safety, Larson International, Inc. also issues notifications for the benefit of owners of amusement ride equipment for which the manufacturer no longer exists such as LMC, Inc. and Hi-Roller Company. In doing so, Larson International, Inc. does not assume liability for losses associated with amusement ride equipment built by manufacturers other than Larson International, Inc.

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